



## Objet260 Connex

### Compact Multi-Material 3D Printing System

- **A Revolution in True-Product Representation**

The Objet260 Connex is a compact, attractively priced multi-material 3D printer. It enables designers and engineers to rapidly build prototypes to simulate their intended end-product closer than any other technology.

- **What's Unique About Objet Connex?**

Using patented simultaneous multi-material jetting technology, the Objet260 Connex can print up to 14 different material properties within a single printed part. The system is uniquely useful for designers and engineers looking to effectively highlight the varying material components in complex or assembled products.

- **Freedom to Select your Own Materials**

From an unrivalled range of over 100 materials including up to 90 Digital Materials, the Objet260 Connex allows users to simulate diverse mechanical and physical properties, from rubber to rigid; opaque to transparent; and standard to ABS-grade engineering plastics.

- **The Best. Now in a Smaller Package**

The Objet260 Connex combines outstanding 16-micron, high-resolution layer accuracy and multi-material printing with a tray size of 260 x 260 x 200 mm (10.2 x 10.2 x 7.9 inch), small enough to fit in the corner of any office. The system is small, quiet and uses easy to insert materials that come in fully-sealed REACH compliant cartridges.

- **Harness your Creativity. Advance your Business**

The Objet260 Connex gives you the fullest possible idea of how your end product will look and perform. It encourages designers and engineers to explore and innovate and helps them to make the right choices in a much shorter time. And the result for your business? A better end product, that's delivered to market faster and more cost-efficiently than ever before.

## Technical Specifications

### Layer Thickness (Z-axis)

Horizontal build layers down to 16-micron

### Tray Size (XxYxZ)

260x260x200 mm (10.2 x 10.2 x 7.9 inch)

### Net Build Size (XxYxZ)

255x252x200 mm (10.0 x 9.9 x 7.9 inch)

### Build Resolution

X-axis: 600 dpi  
Y-axis: 600 dpi  
Z-axis: 1600 dpi

### Printing Modes

Digital Material (DM): 30-micron (0.001 inch)  
High Quality (HQ): 16-micron (0.0006 inch)  
High Speed (HS): 30-micron (0.001 inch)

### Typical Accuracy

20-85um for features below 50mm  
Up to 200um for full model size  
(for rigid materials only, depending on geometry, build parameters and model orientation)

### Materials Supported

- Objet ABS-like Digital Material (RGD5160-DM)
- Objet VeroClear rigid transparent
- Objet Tango family of rubber-like flexible
- Objet FullCure@720 general purpose transparent material
- Objet Vero family of rigid opaque
- Objet DurusWhite polypropylene-like

### Digital Materials

Wide range of composite materials fabricated on the fly including:

- Engineering plastics such as Objet ABS-like Digital Material (RGD5160-DM), fabricated from RGD515 and RGD535
- Transparent shades and patterns
- Rigid opaque shades
- Different shore value rubber-like materials
- Polypropylene with improved thermal resistance

### Support Type

- Objet FullCure@705 Support
- Non-toxic gel-like photopolymer support easily removed by WaterJet

### Materials Cartridges:

- Four sealed 3.6 kg (7.9 lb) cartridges
- Objet VeroClear, Objet Tango family, Objet DurusWhite and Components of Objet ABS-like Digital Material also available as 1.44kg (3.17 lb) net weight in a 3.6kg size casing
- Two different model materials loaded
- Front loading for quick replacement

### Power Requirements

110 – 240 VAC 50/60 Hz  
1.5 KW single phase

### Machine Dimensions (WxDxH)

870x735x1200 mm (34.3 x 28.9 x 47.2 inch)

### Machine Weight

Net 264 kg (582 lb)  
Gross (in crate) 310 kg (683 lb)

### Software

- Objet Studio™ features:
- Easy selection of materials including Digital Materials
  - Part separation into sub-assemblies
  - Automatic real-time support structure generation
  - Suggested build orientation, speed and auto-placement
  - Slice on the fly
  - Network version

### Input Format

STL, OBJDF and SLC File

### Operational Environment

Temperature 18°C – 25°C (64.5°F to 71.5°F)  
Relative Humidity 30 – 70%

### CADMatrix™ Add-in

CADMatrix add-in enables designers and engineers to seamlessly assign Objet model materials to multi-part, multi-material designs within CAD software\*, thus allowing for increased control of 3D model validation.

### Special Facility Requirements

None

### Print Heads

8 units

### Network Communication

LAN – TCP/IP

### Compatibility

Windows XP, Windows Vista, Windows 7

\* CAD software: CADMatrix is compatible with the following: Pro/Engineer®, SolidWorks, AutoDesk Inventor

3D Models Printed on Objet260 Connex Compact Multi-Material 3D Printer.



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